

Feature:

- Suitable for clamping work piece on drill press machine or millling machine
- Quick motion machanism design makes clamping and releasing work piece promptly by sweveling the reversing lever.
- Slide bar design makes work piece is firmly fixed by jaw pair without any inclined situation of the jaws
- Designed with solid strucure, main body is made of FC15, assemble a pair of heat treated steel jaws with hardness HRc 45°~50°
- Jaw pair and handle are surface treated by black oxide finish
- Front fixed prismatic jaw with cross V-groovesis designed for clamping work piece firmly in both vertical & horizontal directions.
- All sliding suraces of each part, base face & jaw pair are grinded for assuring the flatness as well as the verticalness are controlled in 0.05/100 mm accuracy.

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Order No.	Α	В	С	D	Е	F	G	Н	Ι	J(Min.)	Max. clamping force (ton)
103G-3	155	83	213	66.5	345	13.5	15	60	32	78	0.8
103G-4	180	104	235	66.5	390	14	16.5	73	32	105	1.0
103G-6	240	156	310	85	530	17	18	93	38	152	1.8